



From I-55

- Take Arsenal Rd exit
- Go 1.6 miles to Millsdale (look for Stepan sign right at the bottom of the new bridge)
- Turn left on Millsdale go 1.4 miles (past Stepan plant watch for Millsdale street sign at top of hill)
- Turn left on Millsdale go about 2 miles to Patterson. Turn left on Patterson to entrance

From Rt 80 and Rt 53

- Exit Rt 80 at Rt 53 and go south on Rt 53
- Take Rt 53 south to Laraway Rd (stoplight) Nascar track will be on your left.
- Turn right on Laraway and go about 2 miles to Patterson Rd. Turn left and go about 1 mile to Autobahn entrance